CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO LIGHTS 100 REGULAR SP - P98/E 00180 0 0000 P
BRAND CODE-00180 (STD)(PP)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION
PRODUCT 98 PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 11.0	MG/CIGT	10.5	- 11.4
TOBACCO ROD CIRCUM.	: 24.80	MM					
TOBACCO ROD LENGTH	: 68.0	MM					
FILTER LENGTH	: 31.5	MM					
TIPPING LENGTH	: 36.000	MM					
TOTAL R.T.D.	: 128	MM H2O					
DILUTION TARGET	: 30.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M WHITE TGL PPT KC 236M2 12-788-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER XR-5206 (PROTOS 100) PVA 61-023-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A9964 - 13.00% MARLBORO REGULAR TEST MARKET (FT-083) PM 98 - SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0181 FILTER: B07033

2057689069

COMMENTS : SPECIFICATIONS FOR PRODUCT 98 ARE SAME AS
: "STANDARD" PRODUCT EXCEPT FOR FILLER/FILLER CODE.
: DO NOT MIX WITH STANDARD PRODUCT.

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 12/17/95
PREPARATION DATE : 12/15/95 PRINTING TIME : 17:56:36

APPROVED BY: Janice M Bucic SUPERCEDES SPECIFICATION DATED: 9/04/95

Source: https://www.industrydocuments.ucsf.edu/docs/pfwn0004